

This listing of claims will replace all prior versions and listings of claims in this application:

a.) Listing of Claims

1. (Currently amended) A method for generating a mathematical model of thermal steady state printing characteristics of a thermal printing system using a computing device, the thermal printing system comprising a thermal printer having a thermal head ~~(2)~~ incorporating a plurality of energisable heater elements ~~(4)~~ and a heat sink ~~(24)~~, and a thermographic material ~~(10)~~, said method comprising:
  - making a reference printout on the thermographic material ~~(10)~~, said reference printout ~~consisting of~~ comprising several printed regions with each of the several printed regions being printed with a different steady state amount of heat energy ( $E_n$ ) delivered to the heater elements ~~(4)~~,
  - determining a measure of the graphical output ( $d_n$ ) ~~in~~ as a function of at least a parameter relating to the heat sink temperature for each of the several printed regions measured in a zone of each region where the graphical output ( $d_n$ ) was printed in a thermal steady state,
  - establishing the mathematical model by determining a best fit relationship between the measures of the graphical output ( $d_n$ ) ~~in~~ as a function of at least the parameter related to the heat sink temperature and the steady state amounts of heat energy ( $E_n$ ).
2. (Currently amended) A method according to claim 1, wherein the heat energy  $E_n$  is represented by a given equivalent time ( $t_{exc}$ ) used for powering the heater element ~~(4)~~ with an equivalent constant power ( $P_0$ ),  $E_n = t_{exc} * P_0$ .
3. (Currently amended) A method according to claim 1, furthermore comprising, while making the reference printout, logging of parameters ( $P_j$ ) that are determinative to the graphical output ( $d_n$ ).

4. (Original) A method according to claim 1, comprising establishing a table (T) of data comprising the steady state graphical output function ( $d_n$ ), and the used energy ( $E_n$  or  $t_{exc}$ ) giving an implicit relationship between the graphical output function ( $d_n$ ) and its controlling parameters ( $E_n$  or  $t_{exc}$ ).
5. (Original) A method according to claim 4, the table (T) furthermore comprising the parameters ( $P_n$ ) that are determinative to the graphical output ( $d_n$ ).
6. (Original) A method according to claim 4, wherein the best fit relationship is a parametrisable function ( $f()$ ), being defined by a set of unknown coefficients ( $a, b, c, d, \dots$ ) found using a curve fitting process on the table (T).
7. (Currently amended) The method according to ~~any of~~ claim 1, wherein a printing pattern of said reference printout is selected so that the pixels being printed do not interact with each other.
8. (Currently amended) The A method according to claim 1 for generating a mathematical model of thermal steady state printing characteristics of a thermal printing system using a computing device, the thermal printing system comprising a thermal printer having a thermal head incorporating a plurality of energisable heater elements and a heat sink, and a thermographic material, said method comprising:
  - making a reference printout on the thermographic material, said reference printout comprising several printed regions with each of the several printed regions being printed with a different steady state amount of heat energy ( $E_n$ ) delivered to the heater elements,
  - determining a measure of the graphical output ( $d_n$ ) as a function of at least a parameter relating to the heat sink temperature for each of the several printed

regions measured in a zone of each region where the graphical output ( $d_n$ ) was printed in a thermal steady state,

- establishing the mathematical model by determining a best fit relationship between the measures of the graphical output ( $d_n$ ) as a function of at least the parameter related to the heat sink temperature and the steady state amounts of heat energy ( $E_n$ ), wherein the best fit relationship is given by  $d_i=f(t_{exc})$  where  $t_{exc}$  is an excitation time of a heater element and this relationship is corrected when using the printing system at a different line time by adding an offset  $\Delta t_{exc}$  to  $t_{exc}$ ,  $\Delta t_{exc}$  being found as the value that ~~full-fills~~ fulfills the equation

$$\sum_{i=1}^n \frac{1}{(2i+1)^2} \left[ e^{-12 \cdot 10^6 \cdot t_{exc} - t_{exc} \cdot \Delta t_{exc}} - e^{-12 \cdot 10^6 \cdot t_{exc}} \right] = \sum_{i=1}^n \frac{1}{(2i+1)^2} \left[ e^{-12 \cdot 10^6 \cdot t_{exc} - t_{exc} \cdot \Delta t_{exc}} - e^{-12 \cdot 10^6 \cdot t_{exc}} \right]$$

9. (Original) The method according to claim 1, wherein said graphical output ( $d_n$ ) is a pixel with a certain colour spectral density in the centre of the pixel and/or a pixel with a certain size defined by a perimeter having a given colour spectral density, to be reproduced on said thermographic material (10).

10. (Currently amended) A method for driving a thermal print head of a thermal printing system comprising a thermal printer having the thermal print head (2) incorporating a plurality of energisable heater elements (4) and a heat sink (24), and a thermographic material (10), said method comprising:

in a first mode establishing a mathematical model by:

- making a reference printout on the thermographic material (10), said reference printout ~~consisting of~~ comprising several printed regions with each of the several printed regions being printed with a different constant amount of heat energy ( $E_n$ ) delivered to the heater elements (4),
- determining a measure of the graphical output ( $d_n$ ) ~~in~~ as a function of at least a parameter related to the heat sink temperature for each of the several

printed regions measured in a zone of each region where the graphical output ( $d_n$ ) was printed in a thermal steady state,

- establishing the mathematical model by determining a best fit relationship between the measures of the graphical output ( $d_n$ ) and the constant amounts of heat energy, and, in a second mode:
- determining a heat energy to be supplied to at least one energisable heater element (4) in accordance with the mathematical model for printing of an image on a thermographic material (10) using a thermal printing system comprising a thermal printer having a thermal print head (2) incorporating a plurality of energisable heater elements (4) and a heat sink (24), and a current value of the parameter related to the heat sink temperature.

11. (Currently amended) A method according to claim 10, wherein the heat energy  $E_n$  is represented by a given equivalent time ( $t_{exc}$ ) used for powering the heater element (4) with an equivalent constant power ( $P_0$ ),  $E_n = t_{exc} * P_0$ .

12 (Currently amended) A method according to claim 10, furthermore comprising, while making the reference printout, logging of parameters ( $P_j$ ) that are determinative to the graphical output ( $d_n$ ).

13. (Original) A method according to claim 10, comprising establishing a table (T) of data comprising the steady state graphical output function ( $d_n$ ), and the used energy ( $E_n$  or  $t_{exc}$ ), giving an implicit relationship between the graphical output function ( $d_n$ ) and its controlling parameters ( $E_n$  or  $t_{exc}$ ).

14. (Original) A method according to claim 13, the table (T) furthermore comprising the parameters ( $P_n$ ) that are determinative to the graphical output ( $d_n$ ).

15. (Original) A method according to claim 13, wherein the best fit relationship is a parametrisable function ( $f()$ ), being defined by a set of unknown coefficients ( $a, b, c, d, \dots$ ) found using a curve fitting process on the table (T).

16. (Original) A method according to claim 10, wherein a printing pattern of said reference printout is selected so that the pixels being printed do not interact with each other.

17. (Currently amended) A method ~~according to claim 10~~, for driving a thermal print head of a thermal printing system comprising a thermal printer having the thermal print head incorporating a plurality of energisable heater elements and a heat sink, and a thermographic material, said method comprising:

in a first mode establishing a mathematical model by:

- making a reference printout on the thermographic material, said reference printout consisting of several printed regions with each of the several printed regions being printed with a different constant amount of heat energy ( $E_n$ ) delivered to the heater elements,
- determining a measure of the graphical output ( $d_n$ ) as a function of at least a parameter related to the heat sink temperature for each of the several printed regions measured in a zone of each region where the graphical output ( $d_n$ ) was printed in a thermal steady state,
- establishing the mathematical model by determining a best fit relationship between the measures of the graphical output ( $d_n$ ) and the constant amounts of heat energy, and,

in a second mode:

- determining a heat energy to be supplied to at least one energisable heater element in accordance with the mathematical model for printing of an image on a thermographic material using a thermal printing system comprising a thermal printer having a thermal print head incorporating a plurality of energisable heater elements and a heat sink, and a current value of the parameter related to the heat sink temperature, wherein the best fit relationship is given by  $d_i=f(t_{exc})$  where  $t_{exc}$  is an excitation time of a heater element and this relationship is corrected when using the printing system at a different line time by adding an offset  $\Delta t_{exc}$  to  $t_{exc}$ ,  $\Delta t_{exc}$  being found as the value that ~~full fills~~ fulfills the equation

$$\sum_{n=0}^{\infty} \frac{1}{(n+1)^2} \left[ e^{-\alpha(n+1)^2} \left( \frac{d_n}{d_{n+1}} \right) - e^{-\alpha(n+1)^2} \right] =$$

$$\sum_{n=0}^{\infty} \frac{1}{(n+1)^2} \left[ e^{-\alpha(n+1)^2} \left( \frac{d_n}{d_{n+1}} \right) - e^{-\alpha(n+1)^2} \right]$$

18. (Currently amended) A method according to claim 10, wherein said graphical output ( $d_n$ ) is a pixel with a certain colour spectral density in the centre of the pixel and/or a pixel with a certain size defined by a perimeter having a given colour spectral density, to be reproduced on said thermographic material (10).

19. (Currently amended) A control unit for use with a thermal printer for printing an image onto a thermographic material, the thermal printer having a thermal head incorporating a plurality of energisable heater elements, the control unit being adapted to control the driving of the thermal printer so as to make a reference printout on the thermographic material, said reference printout ~~consisting of~~ comprising several printed regions, the driving of the thermal printer being such that each of the several printed regions is printed with a different constant amount of heat energy delivered to the heater elements, the control unit furthermore being adapted to determine a measure of the graphical output for each of the several printed regions measured in a zone of each region where the graphical output was printed in a thermal state, and the control unit furthermore being adapted to establish a mathematical model of thermal steady state printing characteristics by determining a best fit relationship between the measures of the graphical output and the constant amounts of heat energy.

20. (Original) A control unit according to claim 19, the control unit furthermore being adapted for determining a heat energy to be supplied to at least one energisable heater element in accordance with the mathematical model.

21. (Original) A thermal print head provided with a control unit according to claim 19.

22. (Original) A computer program product for executing the method as claimed in claim 1 when executed on a computing device associated with a thermal print head.

23. (Original) A machine readable data storage device storing the computer program product of claim 22.